



Sandpaper Grit Chart:

	ISO/FEPA Grit designation	CAMI Grit designation	Average particle diameter (µm)
MACROGRITS			
Extra Coarse (Very fast removal of material)	P12		1815
	P16		1324
	P20		1000
	P24		764
	P30	24	708
		30	642
		36	632
		P36	
Coarse (Rapid removal of material)	P40	40	425
		50	348
	P50		336
Medium (sanding bare wood in preparation for finishing)		60	265
	P60		269
	P80		201
		80	190
Fine (sanding bare wood in preparation for finishing)	P100		162
		100	140
	P120		125
Very Fine (final sanding of bare wood)		120	115
	P150		100
		150	92
	P180		82
	P220	220	68
MICROGRITS			
Very Fine (sanding finishes between coats)	P240		58.5
		240	53
	P280		52.2
	P320		46.2
Extra fine			40.5
		320	36
	P400		35
	P500		30.2
		360	28
Super fine (final sanding of finishes)			25.8
		400	23
	P800		21.8
		500	20
Ultra fine (final sanding of finishes)			18.3
		600	16
	P1200		15.3
	P1500	800	12.6
	P2000	1000	10.3
			8.4
	P2500		

Source:

<http://www.horiba.com/scientific/products/particle-characterization/applications/abrasives/>